

SUMITUBE® W3B2S

AMS-DTL-23053/4, Cl.3
UL 224 / CSA

DUAL WALL FLEXIBLE POLYOLEFIN WITH THICK WALL ADHESIVE CONTINUOUS LENGTHS ON SPOOLS 3 : 1 Shrink Ratio

MILITARY SPECIFICATION



RoHS Compliant

TYPICAL FEATURES

- 1) SUMITUBE W3B2S is a flexible, flame-retarded heat-shrinkable polyolefin tubing, with a thick wall modified polyamide adhesive which melts and flows, encapsulating and sealing components contained within.
- 2) SUMITUBE W3B2S complies with the requirements of AMS-DTL-23053/4, Class 3, in the sizes marked below.
- 3) SUMITUBE W3B2S is packaged in continuous lengths on spools making it ideally suited for applications requiring cut pieces with minimal waste.
- 4) Shrink temperature is 110° C.
- 5) Operating temperature range is -55° C to +125° C.
- 6) SUMITUBE W3B2S is recommended for applications requiring water-proofing for light cable and wire harnesses and protection of connector components.

STANDARD SIZES

SIZE	INSIDE DIAMETER AS SUPPLIED (MIN)		INSIDE DIAMETER AFTER RECOVERY (MAX)		WALL THICKNESS AFTER RECOVERY (NOM)	
	INCH	(MM)	INCH	(MM)	INCH	(MM)
1/8	.125	3.2	.024	0.6	.037	0.95
* 3/16	.189	4.8	.059	1.5	.043	1.1
1/4	.252	6.4	.079	2.0	.047	1.2
* 3/8	.374	9.5	.118	3.0	.051	1.3
1/2	.500	12.7	.157	4.0	.055	1.4
* 3/4	.748	19.0	.236	6.0	.071	1.8
1	.945	24.0	.315	8.0	.098	2.5
1 1/2	1.575	40.0	.512	13.0	.098	2.5
Standard Colors: Black						
Standard Package: Spooled						
How to Order:	(Type of material)	(Size)	(Color)	(Packaging)		
Example:	W3B2S	1/2	Black	Spooled		

* non SAE-Spec sizes

W3B2S SPECIFICATION VALUES

PROPERTY (UNITS)	TEST METHOD	REQUIREMENTS
Physical: Tensile strength (psi) Elongation (%) Cold impact (-55° C) Heat shock (250° C, 4 hrs.) Secant modulus (psi) Longitudinal change (%)	ASTM D638 ASTM D638 ASTM D746 AMS-DTL-23053 ASTM D882 AMS-DTL-23053	1500 min. 250 min. no cracking no cracking 2.5 X 10 ⁴ max. +1, -15
Electrical: Dielectric strength (volts/mil) Volume resistivity (ohm-cm)	ASTM D876 ASTM D876	500 min. 1 X 10 ¹² min.
Chemical: Corrosion Water absorption (%) Fluid resistance (23°C, 24 hrs.) Tensile strength (psi) Flammability Shrink temperature, nominal	UL 224 ASTM D570 AMS-DTL-23053 UL 224	no corrosion 1.0 max. 900 min. Pass 110°C

Specification reference: UL 224, 125° C, 600V
 File E75077 YDTU2, Cat. No. SUMITUBE W3B2S
 CSA LR33298
 AMS-DTL-23053/4D, Class 3



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Rev. 2/28/07